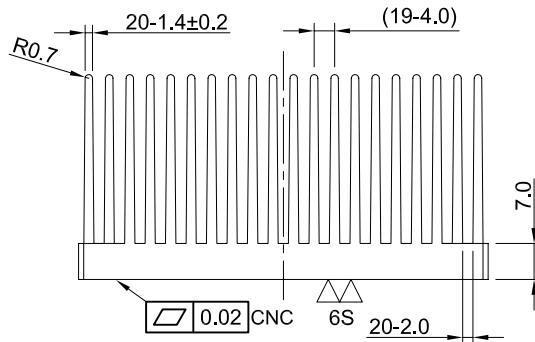
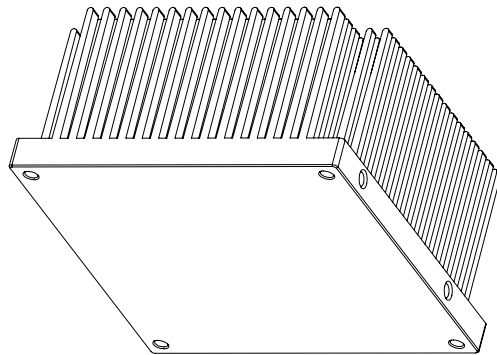
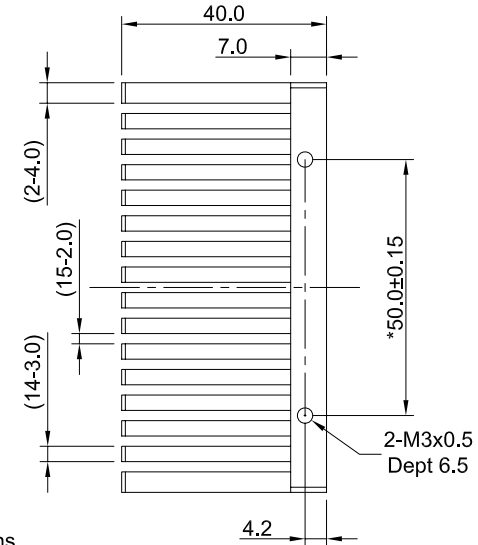
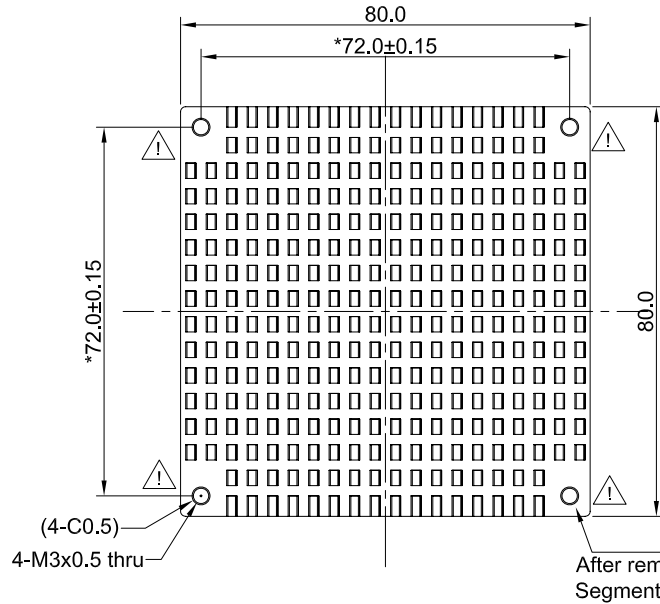
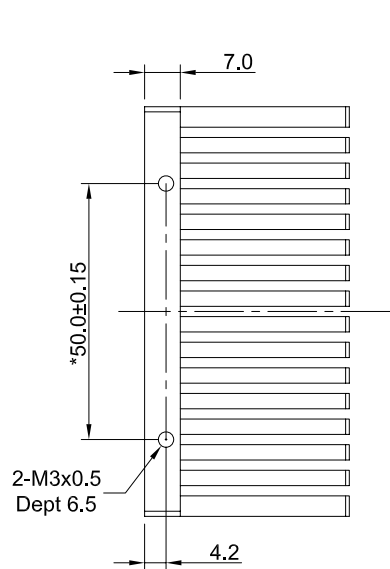


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REVISIONS			
MARK	REV.	DESCRIPTION	DATE
	A	Formal Release	12/15/2010
	B	Change M3& Trench dimension	02/28/2011
⚠	C	Removal of fin beside hole	03/07/2011



**Note:**

1. Material: Al6063-T5.
2. Surface treatment: Clear Anodized, with nature anodized thickness more than 5µm.
3. Surface is not allowed scratches, burrs, oils.
4. R angle is less than 0.3 if without noted.
5. All parts must free of burrs, Required to blunt the sharp edges.
6. All parts are ROHS compliance.

GENERAL TOLERANCE, ALL DIMENSIONS ARE IN mm		
DIMENSIONS	METAL TOLERANCE	FIN ASSEMBLY TOLERANCE
Over 120	±0.30	±0.50
60~120	±0.25	±0.40
31~60	±0.20	±0.30
0~30	±0.15	±0.20
ANGLES	0.3°	0.3°

**ZAWARD CORPORATION**

PART NO.		40EC80L80C		PART TITLE		Heatsink	
MATERIAL		AL6063-T5		FINISH		Clear Anodized	
SCALE	1:1		DATE		03/07/2011		REV.
SIZE	SHEET		ROHS		WEIGHT		REFERABLE
A4	1/1		YES		255g		C

APPROVED	Carmen	CHECKED	Gary	DRAWN	Alin	VIEW	mm
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A B C D E F G