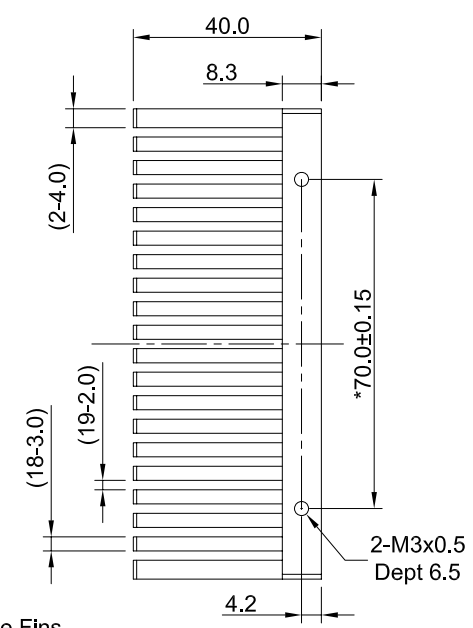
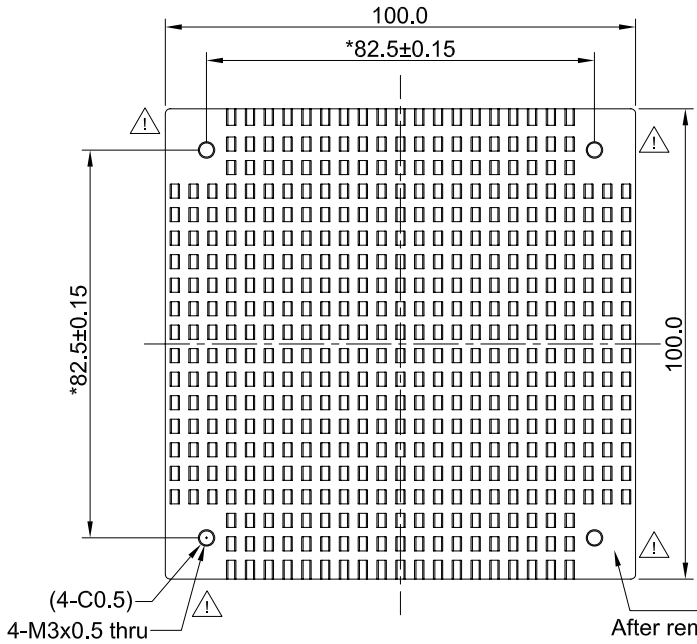
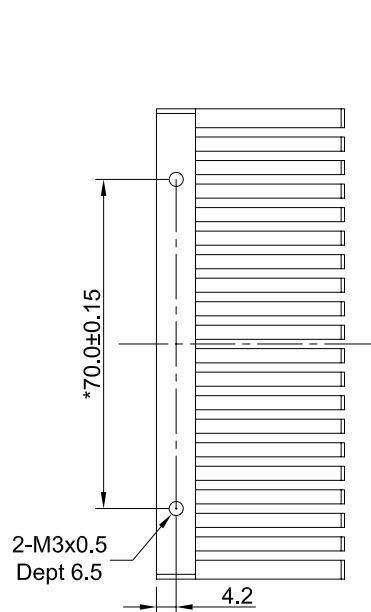
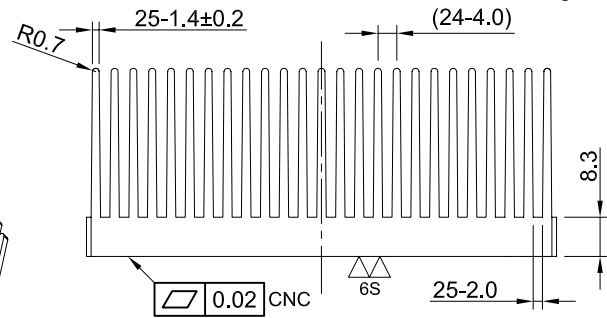
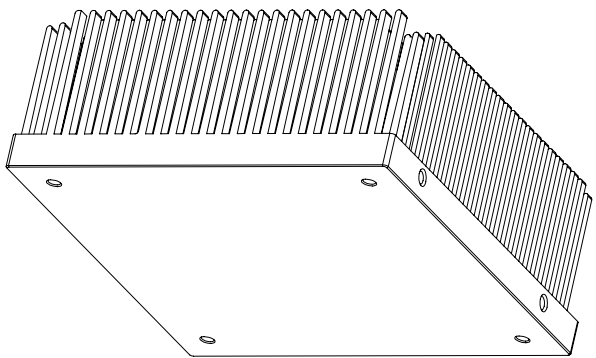


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REVISIONS			
MARK	REV.	DESCRIPTION	DATE
	A	Formal Release	12/15/2010
	B	Change M3& Trench dimension	02/28/2011
⚠	C	Removal of fin beside hole	03/07/2011



After removing the Fins
 Segment deviation within 0.5mm



- Note:
1. Material: Al6063-T5.
 2. Surface treatment: Clear Anodized, with nature anodized thickness more than 5µm.
 3. Surface is not allowed scratches, burrs, oils.
 4. R angle is less than 0.3 if without noted.
 5. All parts must free of burrs, Required to blunt the sharp edges.
 6. All parts are ROHS compliance.

GENERAL TOLERANCE, ALL DIMENSIONS ARE IN mm		
DIMENSIONS	METAL TOLERANCE	FIN ASSEMBLY TOLERANCE
Over 120	±0.30	±0.50
60~120	±0.25	±0.40
31~60	±0.20	±0.30
0~30	±0.15	±0.20
ANGLES	0.3°	0.3°

ZAWARD CORPORATION

PART NO.	40EC100L100C	PART TITLE	Heatsink		
MATERIAL	AL6063-T5	FINISH	Clear Anodized	SCALE	1:1
SIZE	A4	ROHS	YES	WEIGHT	415g
SHEET	1/1	REFERABLE		DATE	03/07/2011
				REV.	C

APPROVED Carmen CHECKED Gary DRAWN Alin VIEW mm

A B C D E F G

5
4
3
2
1

5
4
3
2
1